Safety and Reliability of Embedded Systems (WS 11/12)

Problem Set 4

Problem 1: Motorbike

You work for the quality assurance department of a motorbike manufacturer company and your manager asks you to do a "Failure Modes, Effects, and Criticality Analysis" (FMECA) for the newest product:



The headlight and backlight are both composed of the following parts:

- housing
- bulb
- socket (for bulb)
- reflector
- soldering joints (to connect cabling to socket)
- frame mount

The cabling consists of these parts:

- isolation
- wire
- cable mount

The battery is treated as an encapsulated component and is not decomposed any further.

From your experience in the field of electrical lighting systems for motorbikes, you know that you have to consider the following aspects during the analysis:

- humidity, corrosion
- mechanical damage, cracks
- loose-fitting parts, screws not tightened

- wrong/defective bulbs
- broken wires, short circuit
- high contact resistance, no electrical contact
- bad/broken soldering joints
- uncharged/half-charged/broken batteries
- no/pale light, impaired light beam
- 1. Please do a FMECA for the headlight/backlight of the motorbike by using the given template (see Annex 1). Assign rankings for severity of consequences (S), occurrence probability (O), and probability of non-detection (D), and calculate the associated risk priority numbers (RPN). On which failure modes would you focus your attention? What are your suggestions for corrective measures?
- 2. The failure mode "Light works intermittently" has to be further analyzed by using Fault Tree Analysis. Please create the corresponding fault tree(s) by using the results of your FMECA.

Problem 2: K out of N system

You have to evaluate the failure of a 2 out of 3 system with the help of Fault Tree Analysis. A 2 out of 3 system consists of 3 components and for the system to be operating at least two out of these 3 components have to be operating. Please consider the following events for your analysis:

Event type	Name	Description	Probabilities
Top event	F _{sys}	2 out of 3 system fails	f _{sys}
Intermediate event	F ₁₂ , F ₁₃ , F ₂₃	Two components fail	f ₁₂ , f ₁₃ , f ₂₃
Basic event	F_1, F_2, F_3	A single component fails	f_1, f_2, f_3

The probability of failure of each single component is assumed to be $f_c = 0.03$

- a) Please draw the corresponding fault tree using the above event names.
- b) Try to calculate the probability of failure of the system f_{sys} by applying standard gate formulas known from lecture in a bottom-up fashion.
- c) Now determine the minimal cut sets and calculate an approximation for f_{sys} .
- d) Finally, draw a binary decision tree for f_{sys} using the variable order $F_1 \rightarrow F_2 \rightarrow F_3$. Convert the tree into a reduced ordered binary decision diagram (ROBDD). Annotate the diagram with probabilities and again calculate the availability f_{sys} .
- e) Compare the three results.

Annex 1

FM	MECA Motorbike electrical lighting system Name: Headlight/backlight					Date:			
Ref. no.	Component	Failure mode	Effect of failure	Failure cause	S	0	D	RPN	Corrective measures
1	Bulb	Light works intermit- tently							
2									
3									Measure wire resistance before assembly
4				Short circuit					
5									Check charge state before delivery to customer
6				Broken battery					
7				Broken soldering joint(s)					
8			Pale light						Check charge state before delivery to customer
9				Bad soldering joint(s)					
10									Check bulb type before assembly

Ref. no.	Component	Failure mode	Effect of failure	Failure cause	S	0	D	RPN	Corrective measures
11	Reflector		Pale light						
12				Cracked reflector					
13	Housing	Untight housing							
14		Damaged housing							
15	Socket			Broken socket					Change external supplier
16		Contact resistance too high							
17	Frame mount		Headlight/backlight could fall off						

severity of consequences (1 ... 10) S:

O: occurrence probability (1 ... 10)

probability of non-detection (1 ... 10) D:

RPN: risk priority number (1 ... 1000) (For your guidance, please have a look at slide 6 chapter 5 of the lecture)